

S055546



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SWA3-2-OH
Job Sheet 174753



Part No: SWA3-2-OH

Job Qty: 1 ea

Part Name: Electric Swivel 3,000 lb Safe Work Load (1,360 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No: RA201 - 2041-07 and AC11024

Due Date: 3/22/18

Created By: Linda Lacelle

Type: Return

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea	3/21/18	3/21/18	0.00	0.00	Start Up Small Fab-4		md 18/03/27
110	Small Fab	1 pcs	3/22/18	3/22/18	0.00	1.00	Small Fab-9		md 18/03/27
120	QC	1 pcs	3/22/18	3/22/18	0.00	0.00	QC5		SB
190	Packaging	1 pcs	3/22/18	3/22/18	0.00	0.00	Packaging3-2		
200	QC21-FG	1 Ea	3/22/18	3/22/18	0.00	0.00	QC21		md 18/03/28

Part Op Descriptions: 110 - RA/: TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

DAS
21
9-80

MAR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA3-2-AR	Electric Swivel 3,000 lb Safe Work Load (1,360 Kg)	1 Ea (1 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	SWA3-2	1	0	0

Part Specifications

Specifications could not be found.

Plex 3/21/18 10:12 AM dart.lacelle.linda

* OXYDATION

* NEED REPLACING MALE AND FEMALE PLUGS

P/N : EL-PLUG-F 5031223

P/N : EL-PLUG-M 5031224

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Inspection Sheet Complete RA201

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
C10	AC10006	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S040750	Customer supplied part. Customer sending C10 AC10006 for testing Perform test as per Remote Cargo Hook Test Form C10. Return to customer
C3-HC	03-2053-09	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S040751	Customer supplied part. Customer sending C3-HC for testing but only received C3 serial# 03-2053-09 Perform test as per Remote Cargo Hook Test Form C3. Return to customer.
SWA6A-2	03-2090-01	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S040752	Customer supplied part. Customer sending SWA6A-2 serial# 03-2090-01 for testing. Preform test as per Electric Swivel SWA6A. Return to customer.
SWA3-2	2041-07 and AC110	2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	(AC11024)/ S040754(03-	Customer supplied part x2. Customer sending SWA3-2 serial# 03-2041-07 and serial# AC11024 for testing. Preform test as per Electric Swivel SWA3. Return to customer.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D.

Date: 20-Mar-18



Electric Swivel
SWA3

Work Order 174753

Customer _____

Number of Wires 2

Date 2018/03/27

Serial Number AC 11024

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	3,000	Check for Conductivity against all wires.	- PASS
1	3,000	Check all wires for grounding against swivel body.	- PASS
1	1,500	Check for Conductivity against all wires.	- PASS
1	1,500	Check all wires for grounding against swivel body.	- PASS
1	750	Check for Conductivity against all wires.	- PASS
1	750	Check all wires for grounding against swivel body.	- PASS
1	0	Check for Conductivity against all wires.	- PASS
1	0	Check all wires for grounding against swivel body.	- PASS

Test Conducted By: ALAIN PATRY
Technician

Signature: P. J. R.
Director of Quality Assurance

Submit